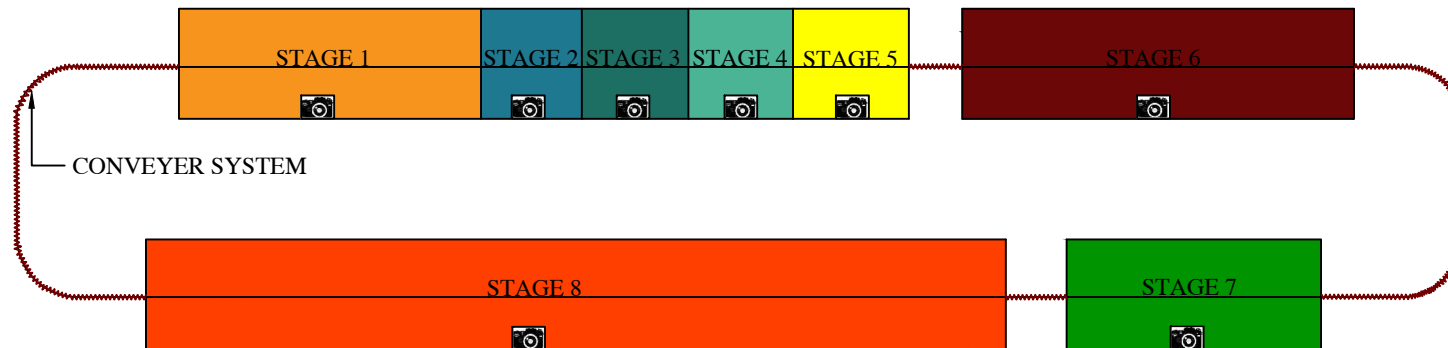


A.A.M.A. 2604

PRE-TREATMENT COATING PROCESS



STAGE 1. BULK KLEEN[®] ALKALINE CLEANER

STAGE 2. FRESH WATER RINSE

STAGE 3. REVERSE OSMOSIS RINSE

STAGE 4. PURE REVERSE OSMOSIS RINSE(RINSE IS PURE & NOT RECIRCULATED)

STAGE 5. E-CLPS[®] CHROME FREE PRETREATMENT

STAGE 6. DRYING OVEN

STAGE 7. AUTOMATIC POWDER BOOTH APPLYING IFS SUPER DURABLE TGIC POWDER

STAGE 8. FINISH CURING OVEN