



**VANGUARD**  
ALUMINUM FENCES

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02-13



Cielo Arbor



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# Vanguard Pergolas & Arbors

A fence is a symbol of permanence. Stability. Substance. Peace of mind.

So shouldn't the fence itself possess these qualities?

We think so.

Like all Vanguard aluminum fences, our pergolas and arbors are built in a new, automated state-of-the-art facility that eliminates product defects and inconsistencies. Each part of a Vanguard high-strength aluminum fence goes through an eight-stage process where it is cleaned, pretreated, powder-coated and rigorously tested to ensure it meets the highest degree of quality. The process is recognized by the American Architectural Manufacturers Association (AAMA) and is AAMA-2604 certified, which ensures the highest standard of coated aluminum extrusions.

All materials are produced and assembled in the United States to the highest standards of quality. Even the screws and fasteners in a Vanguard fence are high-quality stainless steel, including nylon patches that prevent screws from backing out. The paint we use is a super-durable TGIC powder coating specifically designed for harsh exterior applications. The coating easily meets AAMA-2604 standards, which ensure five years of UV exposure in Florida, 3,000 hours of humidity and salt-spray resistance.

What does that mean to you, the homeowner? It means you'll own a fence with a lifetime warranty that will, in fact, last a lifetime. It also means peace of mind, because your fence won't need to be repainted or maintained the way a lesser quality fence would. Vanguard also allows for custom colors and designs that other manufacturers can't or won't match.

Permanence. Stability. Substance. Peace of mind. All come standard with Vanguard.

## Available Openings

4', 5', 6' and 8' - approximate

## Post Size

4"- CNC cut to allow the header to be placed into.

## Header Size

2"x 6"

## Header Hoop (optional)

1-1/2"x 1-1/2" u-channel

## Side Panels

Available with Straight Top or Inverted Arch - shown below. Typically ordered to match fence style, height and color. Side panels also available with rose, ivy leaf, oak leaf, passion flower or other designs - not shown - subject to availability.

## Gates (optional)

Not included with Pergola. Can be produced Straight Top, Arch (not shown) or Inverted Arch.

## Available Openings

3', 4' and 5' - approximate

## Post Size

3"

## Halo Size

2"

## Collar

Specifically designed to transition from a 3" post to 2" halo above

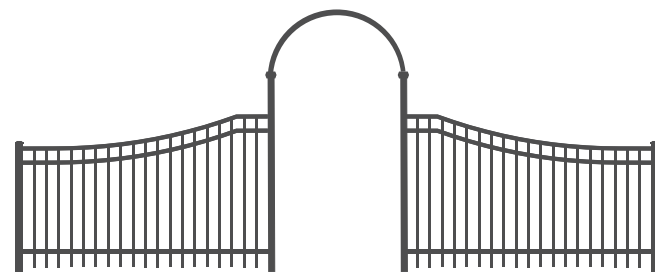
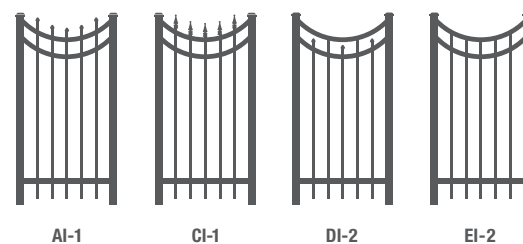
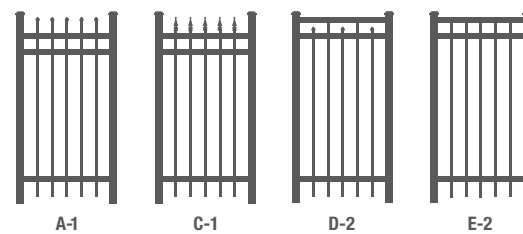
## Side Panels

Available with Straight Top or Inverted Arch - shown below. Typically ordered to match fence style, height and color. Side panels also available with rose, ivy leaf, oak leaf, passion flower or other designs - not shown - subject to availability.

## Gates (optional)

Not included with Arbor. Can be produced Straight Top, Arch (not shown) or Inverted Arch.

Side Panel Styles



Cielo Arbor With Optional Sweep Sections - Also Available With Paradiso Pergola



Paradiso Pergola



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